



## Moplen 2000HEXP

### Polypropylene, Impact Copolymer

#### Product Description

**Moplen 2000HEXP** is a medium fluidity heterophasic copolymer development grade with an additivition suitable for injection moulding applications. It exhibits an outstanding impact performance, particularly at low temperature combined with a good processability. The resin is particularly designed for injection moulding applications where very high impact performance is critical. "Moplen" 2000HEXP can be used in luggage, closures and as an ideal base material for technical compounding.

It is not intended for medical and pharmaceutical applications.

#### Product Characteristics

<b>Status</b>	Commercial: Active
<b>Test Method used</b>	ISO
<b>Processing Methods</b>	Injection Molding
<b>Features</b>	Block Copolymer, High Impact Resistance

Typical Properties	Method	Value	Unit
<b>Physical</b>			
Density	ISO 1183	0.9	g/cm <sup>3</sup>
Melt flow rate (MFR) (230°C/2.16Kg)	ISO 1133	16	g/10 min
Melt volume flow rate (230°C/2.16Kg)	ISO 1133	22	cm <sup>3</sup> /10min
<b>Mechanical</b>			
Tensile Modulus	ISO 527-1, -2	1000	MPa
Tensile Stress at Yield	ISO 527-1, -2	19	MPa
Tensile Strain at Break	ISO 527-1, -2	>50	%
Tensile Strain at Yield	ISO 527-1, -2	6	%
<b>Impact</b>			
Charpy unnotched impact strength (-20 °C, Type 1, Edgewise)	ISO 179	No Break	kJ/m <sup>2</sup>
Charpy notched impact strength	ISO 179		
(23 °C, Type 1, Edgewise, Notch A)		13	kJ/m <sup>2</sup>
(0 °C, Type 1, Edgewise, Notch A)		8	kJ/m <sup>2</sup>
(-20 °C, Type 1, Edgewise, Notch A)		6.5	kJ/m <sup>2</sup>
<b>Hardness</b>			
Ball indentation hardness (H 358/30)	ISO 2039-1	43	MPa
<b>Thermal</b>			
Heat deflection temperature B (0.45 MPa) Unannealed	ISO 75B-1, -2	76	°C
Vicat softening temperature	ISO 306		
(B50 (50°C/h 50N))		55	°C
(A50 (50°C/h 10N))		140	°C

#### Notes

Typical properties; not to be construed as specifications.